

LUPEROX® 270**1. PRODUCT AND COMPANY IDENTIFICATION****Company**

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Functional Additives

Customer Service Telephone Number: (800) 331-7654
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Polson Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: LUPEROX® 270
Synonyms: Not available
Molecular formula: C₁₃ H₂₆ O
Chemical family: Organic peroxide - peroxyesters
Molecular weight: 230.33 g/mol
Product use: initiator/catalyst

2. HAZARDS IDENTIFICATION**Emergency Overview**

Color: colourless to slightly yellow
Physical state: liquid
Odor: slight, ester-like

***Classification of the substance or mixture:**

Organic peroxides, Type D, H242
Skin sensitisation, Category 1, H317
Acute aquatic toxicity, Category 1, H400
Chronic aquatic toxicity, Category 1, H410

*For the full text of the H-Statements mentioned in this Section, see Section 16.

GHS-Labeling

Hazard pictograms:



Signal word: **Danger**

Hazard statements:

H242 : Heating may cause a fire.
H317 : May cause an allergic skin reaction.
H410 : Very toxic to aquatic life with long lasting effects.

Supplemental Hazard Statements:

Organic peroxide. Hazardous decomposition may occur.

Precautionary statements:

Prevention:

P210 : Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P220 : Keep/Store away from clothing/ combustible materials.
P234 : Keep only in original container.
P261 : Avoid breathing gas/mist/vapours/spray.
P272 : Contaminated work clothing should not be allowed out of the workplace.
P273 : Avoid release to the environment.
P280 : Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 : IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 : If skin irritation or rash occurs: Get medical advice/ attention.
P363 : Wash contaminated clothing before reuse.
P391 : Collect spillage.

Storage:

P410 : Protect from sunlight.
P411 + P235 : Maximum storage temperature is specified on label and in section 7 of SDS. Keep cool.
P420 : Store away from other materials.

Disposal:

P501 : Dispose of contents/ container to an approved waste disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester	13122-18-4	>= 99 %	H242, H400, H410, H317
Hydroperoxide, 1,1-dimethylethyl	75-91-2	<= 0.1 %	H242, H226, H302, H311, H330, H314, H318, H317, H341, H411

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

Inhalation:

If Inhaled, remove victim to fresh air.

Skin:

In case of contact, immediately flush skin with soap and plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:

Immediately flush eye(s) with plenty of water.

Ingestion:

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

5. FIREFIGHTING MEASURES

Extinguishing media (suitable):

Water spray, Foam, Dry chemical

Protective equipment:

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Fight fire with large amounts of water from a safe distance.

Cool closed containers exposed to fire with water spray.

Closed containers of this material may explode when subjected to heat from surrounding fire.

After a fire, wait until the material has cooled to room temperature before initiating clean-up activities.

Do not allow run-off from fire fighting to enter drains or water courses.

Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:

LUPEROX® 270

Contact with materials to avoid or exposure to temperatures exceeding the SADT may result in a self-accelerating decomposition reaction with release of flammable vapors which may autoignite.

When burned, the following hazardous products of combustion can occur:

Carbon oxides

Hazardous organic compounds

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:**

Prevent further leakage or spillage if you can do so without risk. Evacuate area of all unnecessary personnel. Ventilate the area. Eliminate all ignition sources. Avoid generation of vapors. Contain and collect spillage with non-combustible absorbent material such as sodium bicarbonate, sodium carbonate, calcium carbonate, clean sand or non-acidic clay and then wet down (dampen) the mixture with water. DO NOT USE peat moss. Sweep or scoop up using non-sparking tools and place into suitable properly labeled containers for prompt disposal. The sweepings should be wetted down further with water. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

Protective equipment:

Appropriate personal protective equipment is set forth in Section 8.

7. HANDLING AND STORAGE**Handling****General information on handling:**

Contact with materials to avoid or exposure to temperatures exceeding the SADT may result in a self-accelerating decomposition reaction with release of flammable vapors which may autoignite.

Avoid prolonged or repeated contact with skin.

Keep away from heat, sparks and flames.

No smoking.

Use only with adequate ventilation.

Wash thoroughly after handling.

Prevent product contamination.

Keep container tightly closed and away from combustible materials.

Keep only in the original container.

Do not reuse container as it may retain hazardous product residue.

Emptied container retains vapor and product residue.

Follow label warnings even after container is emptied.

Container hazardous when empty.

Improper disposal or reuse of this container may be dangerous and/or illegal.

Storage**General information on storage conditions:**

Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Outside or detached storage is preferred. Store out of direct sunlight in a cool well-ventilated place. Store in original container. Store away from combustibles and materials to avoid. Refer also to National Fire Protection Association (NFPA) Code 400, Hazardous Materials Code.

Storage stability – Remarks:

Follow the recommended storage temperatures provided in this Section in order to maintain stability and oxygen

content.

Storage incompatibility – General:

Store separate from:

Strong acids

Strong bases

Strong oxidizing agents

Reducing agents

Amines

Accelerators

Friedel - Crafts reaction catalyst

transition metal salts

metal ions

Brass

Copper

Iron

For all Organic Peroxides, compatible materials of contact are stainless steel 304 or 316 (preferred), high-density polyethylene (HDPE), polytetrafluoroethylene or glass linings.

Temperature tolerance – Do not store above:

86 °F (30 °C)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Airborne Exposure Guidelines:****Engineering controls:**

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Consult ACGIH ventilation manual or NFPA Standard 91 for design of exhaust systems.

Respiratory protection:

Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components. Full facepiece equipment is recommended and, if used, replaces need for face shield and/or chemical goggles. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an

LUPEROX® 270

approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:

Wear appropriate chemical resistant protective clothing and chemical resistant gloves to prevent skin contact. Consult glove manufacturer to determine appropriate type glove material for given application. Wear chemical goggles, a face shield, and chemical resistant clothing such as a rubber apron when splashing may occur. Rinse immediately if skin is contaminated. Remove contaminated clothing immediately and wash before reuse. Clean protective equipment before reuse. Provide a safety shower at any location where skin contact can occur. Wash thoroughly after handling.

Eye protection:

Where there is potential for eye contact, wear a face shield, chemical goggles, and have eye flushing equipment immediately available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	colourless to slightly yellow
Physical state:	liquid
Odor:	slight, ester-like
Odor threshold:	No data available
Flash point	The flashpoint of this product is greater than the Self Acceleration Decomposition Temperature (SADT).
Auto-ignition temperature:	Not applicable
Lower flammable limit (LFL):	No data available
Upper flammable limit (UFL):	No data available
pH:	No data available
Density:	890 kg/m ³ (68 °F (20 °C))
Specific Gravity (Relative density):	890 (68 °F (20 °C))/Water=1 (liquid)
Vapor pressure:	0.02 mmHg (86 °F (30 °C))
Vapor density:	No data available
Boiling point/boiling range:	Decomposes before boiling. Rate of decomposition increases with rising temperature.
Melting point/range:	No data available.
Freezing point:	No data available.

Evaporation rate:	No data available
Solubility in water:	14.2 mg/l 68 °F (20 °C)
Viscosity, dynamic:	No data available
% Volatiles:	100 %
Molecular weight:	230.33 g/mol
Oil/water partition coefficient:	No data available
Self-Accelerating Decomposition Temperature (SADT):	140 °F (60 °C) (Method: BAM (Berlin))
Thermal decomposition	No data available
Active oxygen content:	6.74 - 6.90 %
Flammability:	See GHS Classification in Section 2

10. STABILITY AND REACTIVITY

Stability:

This material is chemically unstable and should only be handled under specified conditions.

Hazardous reactions:

Hazardous polymerization does not occur.

Materials to avoid:

Strong acids
Strong bases
Strong oxidizing agents
Reducing agents
Amines
Accelerators
Friedel - Crafts reaction catalyst
transition metal salts
metal ions
Brass
Copper
Iron

For all Organic Peroxides, compatible materials of contact are stainless steel 304 or 316 (preferred), high-density polyethylene (HDPE), polytetrafluoroethylene or glass linings.

Conditions / hazards to avoid:

SADT - Self Accelerating Decomposition Temperature. Lowest temperature at which the tested package size will undergo a self-accelerating decomposition reaction. This reaction will generate flammable vapors which may autoignite. The length of time to generate a decomposition reaction, after the SADT has been reached or exceeded, is dependent upon how much the SADT has been exceeded and the length of time needed for the reaction exotherm (heat spike from increasing decomposition rate) to initiate a rapid decomposition reaction. Typically, SADT is inversely proportional to package size. Larger packages will have a lower SADT due to smaller

LUPEROX® 270

ratio to heat transfer area to volume of product. See HANDLING AND STORAGE section of this SDS for specified conditions. See Hazardous Decomposition Products below.

Hazardous decomposition products:

Temperatures at or above SADT can result in the release of hazardous decomposition products which are flammable and may autoignite.

Thermal decomposition giving flammable and toxic products:

Carbon oxides

Hazardous organic compounds

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

Data for LUPEROX® 270**Acute toxicity****Dermal:**

Acute toxicity estimate > 5,000 mg/kg.

Inhalation:

4 h Acute toxicity estimate > 40 mg/l.

Data for Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester (13122-18-4)**Acute toxicity****Skin Irritation:**

Not irritating. (rabbit) Irritation Index: 0/8. (4 h) (After semi-occlusive contact)

Eye Irritation:

Causes mild eye irritation. (rabbit)

Skin Sensitization:

May cause allergic skin reaction. Repeated skin exposure. (guinea pig) Skin allergy was observed.

Repeated dose toxicity

Subchronic oral administration to rat / affected organ(s): kidney / signs: hyaline droplet nephropathy / No adverse systemic effects reported.

Subacute oral administration to rat / affected organ(s): Haematopoietic system, liver, kidney, stomach

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria, animal cells

Genetic changes were observed in a laboratory test using: human cells

Genotoxicity**Assessment In Vivo:**

No genetic changes were observed in a laboratory test using: mice

Developmental toxicity

Reproductive/Developmental Effects Screening Assay. oral (rat) / No birth defects were observed.

Reproductive effects

Reproductive/Developmental Effects Screening Assay. oral (rat) / No toxicity to reproduction.

Data for Tert-Butyl hydroperoxide (75-91-2)**Acute toxicity****Skin Irritation:**

Causes severe skin burns. (rabbit) (24 h) (70 %) (occluded exposure, aqueous solution)

Causes mild skin irritation. (guinea pig) (6 h) (5 %) (aqueous solution)

Eye Irritation:

Causes serious eye damage. (rabbit) (70 %) (aqueous solution)

Skin Sensitization:

May cause an allergic skin reaction. Guinea pig maximization test. (guinea pig) Skin allergy was observed. (Strong sensitizer)

12. ECOLOGICAL INFORMATION**Chemical Fate and Pathway**

Data on this material and/or its components are summarized below.

Data for Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester (13122-18-4)**Octanol Water Partition Coefficient:**

log Pow = 5.16

Ecotoxicology

Data on this material and/or its components are summarized below.

Data for Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester (13122-18-4)**Aquatic toxicity data:**

Toxic. *Oncorhynchus mykiss* (rainbow trout) 96 h LC50 = 7.03 mg/l

Aquatic Invertebrates:

Very toxic. *Daphnia magna* (Water flea) 48 h EC50 = 0.518 mg/l

Algae:

Very toxic. *Raphidocelis subcapitata* 72 h ErC50 = 0.5098 mg/l

13. DISPOSAL CONSIDERATIONS
Waste disposal:

Dilution followed by incineration is the preferred method. Dilution ratio of 10:1 in a clean, compatible, combustible solvent (i.e., Fuel Oil #2, mineral oil) will reduce reactivity hazard during incineration and transportation. Dispose of in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

Take appropriate measures to prevent release to the environment.

14. TRANSPORT INFORMATION
US Department of Transportation (DOT)

UN Number : 3105
 Proper shipping name : Organic peroxide type D, liquid
 Technical name : (Tert-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE, > 32-100%)
 Class : 5.2
 Packaging group : II
 Marine pollutant : yes

International Maritime Dangerous Goods Code (IMDG)

UN Number : 3105
 Proper shipping name : ORGANIC PEROXIDE TYPE D, LIQUID
 Technical name : (Tert-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE, > 32-100%)
 Class : 5.2
 Marine pollutant : yes

15. REGULATORY INFORMATION
Chemical Inventory Status

EU. EINECS	EINECS	Conforms to
United States TSCA Inventory	TSCA	The components of this product are all on the TSCA Inventory.
Canadian Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	Conforms to
Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	Conforms to

LUPEROX® 270

Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Conforms to
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	Conforms to
Australia Inventory of Chemical Substances (AICS)	AICS	Conforms to

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:

Reactivity Hazard, Acute Health Hazard

SARA Title III – Section 313 Toxic Chemicals:

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Reportable quantity</u>
Hydroperoxide, 1,1-dimethylethyl	75-91-2	100 lbs

United States – State Regulations

New Jersey Right to Know

No components are subject to the New Jersey Right to Know Act.

Pennsylvania Right to Know

<u>Chemical Name</u>	<u>CAS-No.</u>
Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester	13122-18-4

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H226	Flammable liquid and vapour.
H242	Heating may cause a fire.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H341	Suspected of causing genetic defects.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Latest Revision(s):

Reference number:	000000070880
Date of Revision:	10/18/2015
Date Printed:	11/29/2016

LUPEROX® is a registered trademark of Arkema Inc.

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; **NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN.** The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations.

Arkema has implemented a Medical Policy regarding the use of Arkema products in Medical Devices applications that are in contact with the body or circulating bodily fluids (<http://www.arkema.com/en/social-responsibility/responsible-product-management/medical-device-policy/index.html>) Arkema has designated Medical grades to be used for such Medical Device applications. Products that have not been designated as Medical grades are not authorized by Arkema for use in Medical Device applications that are in contact with the body or circulating bodily fluids. In addition, Arkema strictly prohibits the use of any Arkema products in Medical Device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices, and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices.

It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.